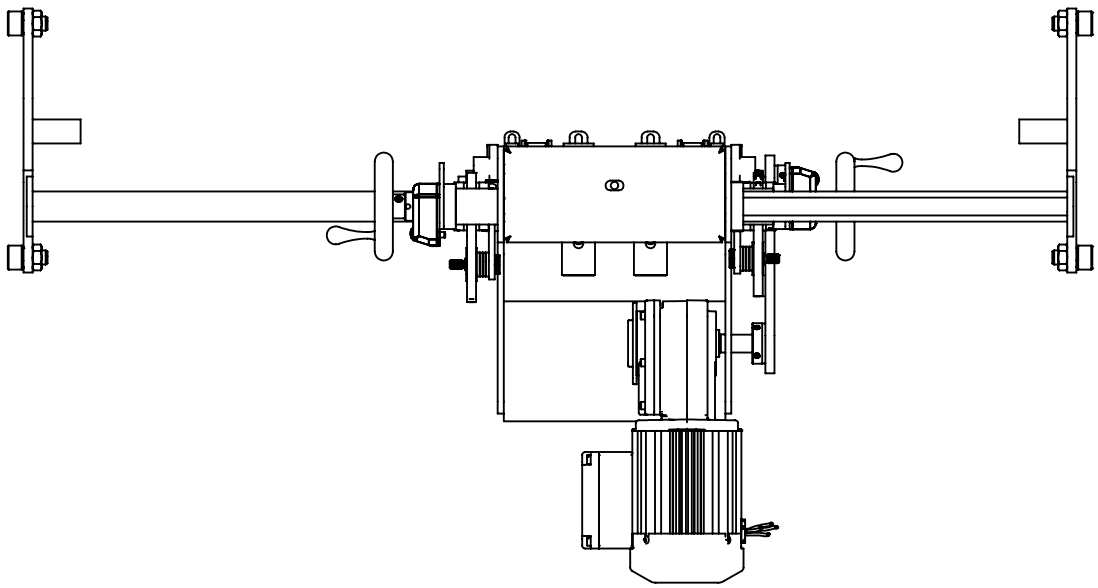
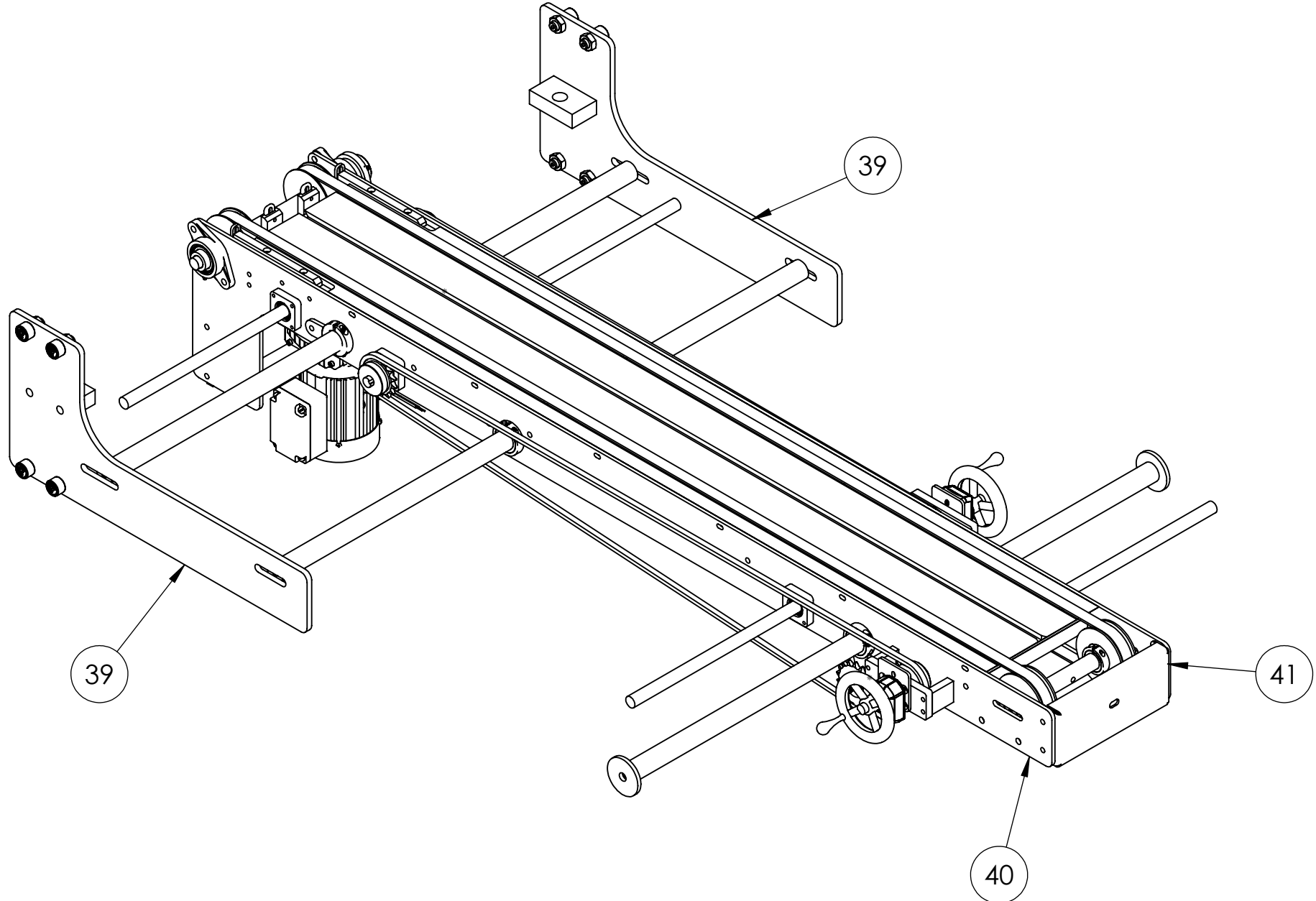
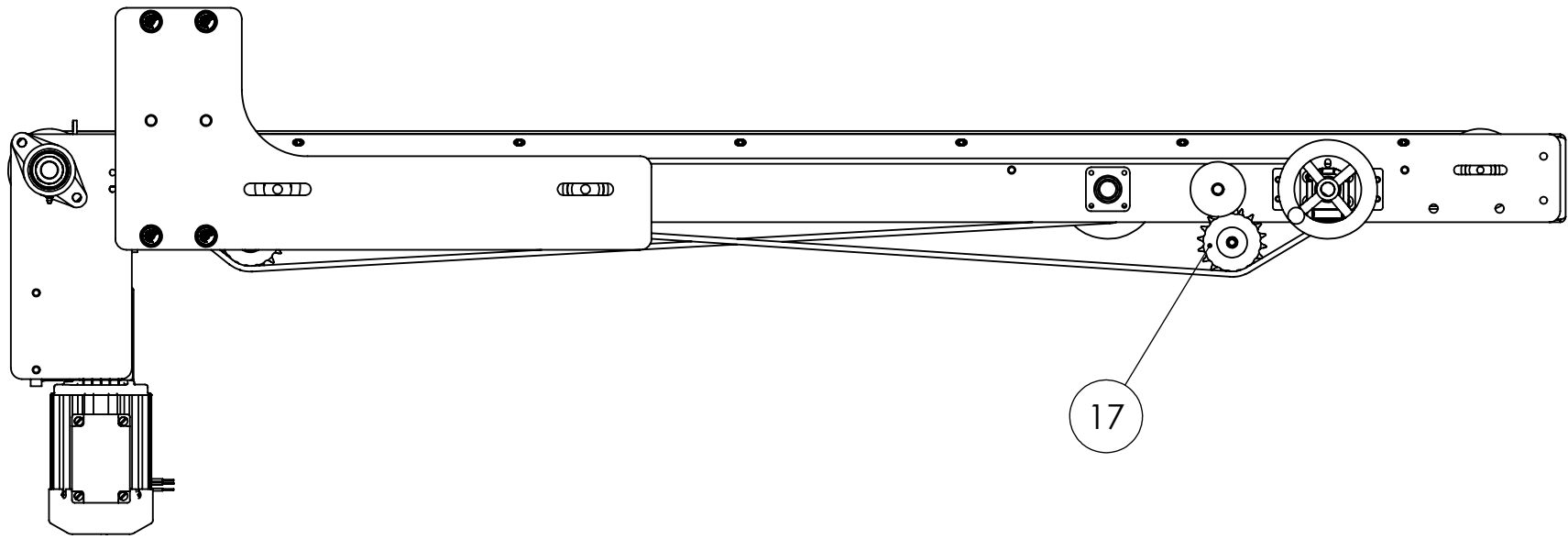
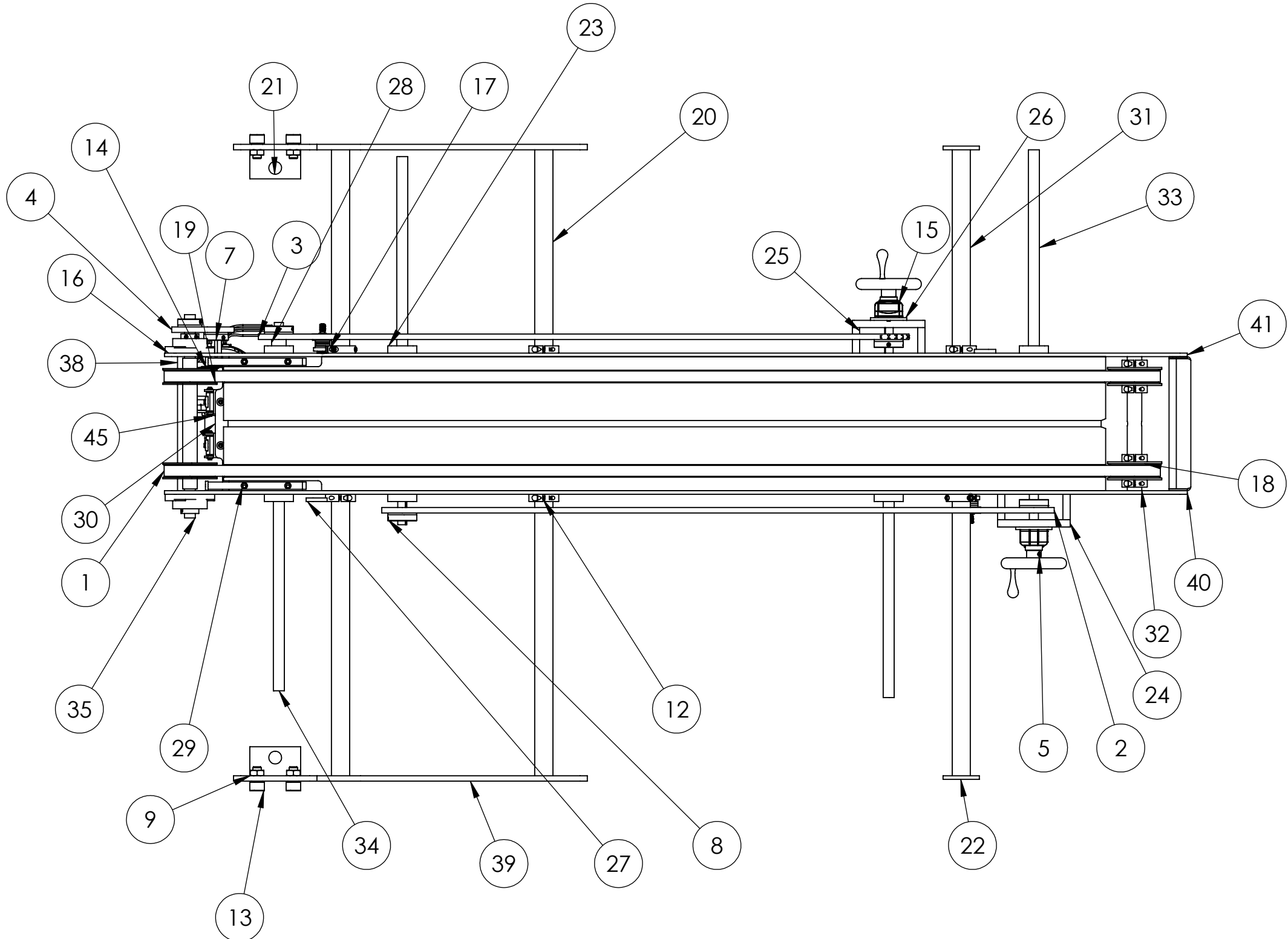


ITEM NO.		QTY.	PART NUMBER	DESCRIPTION
1	2	1564-109 belt	PRODUCT ADVANCE BELT, H SERIES	
2	1	1702 - mag roller chain 2	#40 ROLLER CHAIN - 96" LG., NICKEL PLATED	
3	1	1702 - mag roller chain	#40 ROLLER CHAIN - 94" LG., NICKEL PLATED	
4	1	1702 MAG DRIVE CHAIN 2	#40 ROLLER CHAIN - 21" LG., NICKEL PLATED	
5	2	6033K72	HAND WHEEL, 4-1/2" OD, 5/8" BORE, 5/16"-18 SET SCREW	
6	8	60355K705	BALL BEARING, 5/8" BORE	
7	2	6280K683	SPROCKET, 40B14, .75 FINISHED BORE	
8	4	6280K701	#40 SPROCKET - 16 TOOTH	
9	8	94846A535	5/8"-18 RH THRD JAM NUT, GR. 5	
10	12	99362A700	THREADED INSERT, 1/4-20 THD., .484" LG. (.339 MAX PRE-DRILL)	
11	4	9961K26	SHAFT COLLAR, 1-PC CLAMP ON, 1" BORE	
12	2	9961K31	SHAFT COLLAR, 1-1/4" 1-PC	
13	8	H32LW	CAM FOLLOWER, 1" OD, HEAVY STUD	
14	1	N2636+0951+0917+0984-RH	GEARMOTOR ASSEMBLY W/SHAFT AND COVER	
15	2	OP7-D-10-DX-F3_4-R-D5_8	POSITION INDICATOR	
16	2	UCFL 204-12	FLANGE BEARING, 3/4" BORE	
17	2	1702-109J	CHAIN TENSIONER	
18	2	MD-09-0018-02	MAGAZINE DRIVEN PULLEY	
19	2	MD-09-0019-02	MAGAZINE DRIVE PULLEY	
20	2	MD-09-6125-00	MAIN CROSS SHAFT	
21	2	MD-09-6132-00	MAIN LIFT NUT	
22	2	MD-09-6590-00	SPACER	
23	6	MD-09-6604-00	BEARING BLOCK	
24	2	MD-09-6605-01	BEARING BLOCK	
25	4	MD-09-6606-00	BEARING MOUNT SPACER	
26	2	MD-09-6607-00	INDICATOR MOUNT PLATE	
27	2	MD-09-6608-00	ANTI-ROTATION COLLAR	
28	1	MD-09-6613-00	SPACER	
29	2	MD-09-7093-00	BOTTOM CARTON GUIDE	
30	1	MD-09-7094-00	CLIP BASE CHANNEL	
31	1	MD-09-7096-00	VERTICAL SUPPORT	
32	1	MD-09-7097-00	MAGAZINE IDLER SHAFT	
33	2	MD-09-7098-00	SIDE GUIDE ADJ SCREW	
34	2	MD-09-7099-00	SIDE GUIDE ADJ SCREW	
35	1	MD-09-7100-00	MAGAZINE DRIVE SHAFT	
36	4	MD-09-7101-00	BED SUPPORT BAR	
37	4	MD-09-7102-00	BED SPACER	
38	1	MD-09-7103-00	MOTOR MOUNT PLATE	
39	2	MD-09-7104-00	MAGAZINE SIDE MOUNT PLATE	
40	1	MD-09-7105-00	MAGAZINE SIDE PANEL B	
41	1	MD-09-7106-00	MAGAZINE SIDE PANEL A	
42	1	MD-09-7107-00	MAGAZINE DECK	
43	2	MD-09-7112-00	MAGAZINE SUPPORT BAR	
44	1	MD-09-7158-00	MAGAZINE END CAP	
45	2	SA-08-090-0001-00	MAGAZINE CLIP SENSOR ASSEM	



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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES	DRAWN	RB	8/17/2020
TOLERANCES:	DESIGNER		
FRACTIONAL ± .015	ENG APPR.		
ANGULAR: MACH ± 0.5° BEND ± 5°	MFG APPR.		
TWO PLACE DECIMAL ± .010	Q.A.		
THREE PLACE DECIMAL ± .005	COMMERCIAL PART		
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
FINISH	EST. WEIGHT (lbs):		
	209.67		
	DO NOT SCALE DRAWING		

SWITCHBACK GROUP		
TITLE:		
MAGAZINE CONVEYOR BED		
SIZE	DWG. NO.	REV
D	1702-109B	
SHEET SCALE: 1:8		SHEET 1 OF 1